

SAFETY DATA SHEET Radweld Plus

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name Radweld Plus

Product number RW2RGA, HREP0070A, HREP0071A

Internal identification NQA2415

UFI: 8AP6-60HR-E001-WUHS

EU REACH registration notes This is a MIXTURE; no registration information contained in this document. Holts are classed

as Downstream User.

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Car maintenance product.

1.3. Details of the supplier of the safety data sheet

Supplier Holt Lloyd Services

52 Rue des 40 Mines, 60000 - Allonne, France

Phone: +33 (0)3 64 99 00 32

info@holtsauto.com

Contact person Contact email address: info@holtsauto.com

Manufacturer Holt Lloyd International Ltd

Barton Dock Road

Stretford Manchester

M32 0YQ - England, UK +44 (0) 161 866 4800 FAX +44 (0) 161 866 4854

www.holtsauto.com

1.4. Emergency telephone number

Emergency telephone UK - 00 44 (0) 161 866 4800 Office hrs = 0900 - 1700 hrs

Radweld Plus

National emergency telephone +43 1 31304 5620; chemikalien@umweltbundesamt.at (Austria)

number +32022649636; info@poisoncentre.be (Belgium)

+359 2 9154 409; poison_centre@mail.orbitel.bg (Bulgaria)

+38514686910; toksikologija@hzjz.hr (Croatia)

+35722405611; cy-chemregistry@dli.mlsi.gov.cy (Cyprus)

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+46104566750; giftinformation@gic.se (Sweden)

+44 121 507 4123; allistervale@npis.org, sallybradberry@npis.org (UK)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (SI 2019 No. 720)

Physical hazards Not Classified

Health hazards Repr. 2 - H361d

Environmental hazards Not Classified

2.2. Label elements

Hazard pictograms



Signal word Warning

Hazard statements H361d Suspected of damaging the unborn child.

Radweld Plus

Precautionary statements P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P202 Do not handle until all safety precautions have been read and understood. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P308+P313 IF exposed or concerned: Get medical advice/ attention.

P405 Store locked up.

P501 Dispose of contents/ container in accordance with national regulations.

UFI: 8AP6-60HR-E001-WUHS

Contains TOLUENE

Supplementary precautionary P201 Obtain special instructions before use.

statements

2.3. Other hazards

This substance is not classified as PBT or vPvB according to current UK criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

TOLUENE

CAS number: 108-88-3

EC number: 203-625-9

Classification
Flam. Liq. 2 - H225
Skin Irrit. 2 - H315
Repr. 2 - H361d
STOT SE 3 - H336
STOT RE 2 - H373
Asp. Tox. 1 - H304

SODIUM HYDROXIDE <1%

CAS number: 1310-73-2 EC number: 215-185-5

Classification

Skin Corr. 1A - H314 Eye Dam. 1 - H318

METHYL METHACRYLATE <1%

CAS number: 80-62-6 EC number: 201-297-1

Classification

Flam. Liq. 2 - H225 Skin Irrit. 2 - H315 Skin Sens. 1 - H317 STOT SE 3 - H335

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BUTYL ACRYLATE, -norm <1%

CAS number: 141-32-2 EC number: 205-480-7

Classification

Flam. Liq. 3 - H226 Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317 STOT SE 3 - H335

BUTYL METHACRYLATE -norm <1%

CAS number: 97-88-1 EC number: 202-615-1

Classification

Flam. Liq. 3 - H226 Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317 STOT SE 3 - H335

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information Treat symptomatically.

Inhalation Move affected person to fresh air at once. Get medical attention if any discomfort continues.

Ingestion Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse

mouth thoroughly with water. Give plenty of water to drink. Get medical attention if any

discomfort continues.

Skin contact Remove affected person from source of contamination. Get medical attention if any discomfort

continues.

Eye contact Remove any contact lenses and open eyelids wide apart. Rinse with water. Continue to rinse

for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General information The severity of the symptoms described will vary dependent on the concentration and the

length of exposure.

Inhalation This is unlikely to occur but symptoms similar to those of ingestion may develop.

Ingestion May cause discomfort if swallowed.

Skin contact May be slightly irritating to skin. Prolonged skin contact may cause redness and irritation.

Eye contact May be slightly irritating to eyes. Prolonged contact may cause redness and/or tearing.

4.3. Indication of any immediate medical attention and special treatment needed

SECTION 5: Firefighting measures

5.1. Extinguishing media

Radweld Plus

Suitable extinguishing media The product is not flammable. Use fire-extinguishing media suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards In case of fire, toxic and corrosive gases may be formed. No unusual fire or explosion hazards

noted.

Hazardous combustion

products

Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or

vapours. Oxides of carbon. Oxides of nitrogen.

5.3. Advice for firefighters

Protective actions during

firefighting

No specific firefighting precautions known.

Special protective equipment

Use protective equipment appropriate for surrounding materials.

for firefighters

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

6.2. Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into

containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering

drains, sewers or watercourses.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. For waste disposal, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store in tightly-closed, original container in a dry, cool and well-ventilated place. Keep only in

the original container.

Storage class Unspecified storage.

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

Occupational exposure limits

TOLUENE

Long-term exposure limit (8-hour TWA): WEL 50 ppm(Sk) 191 mg/m3(Sk) Short-term exposure limit (15-minute): WEL 150 ppm(Sk) 574 mg/m3(Sk)

SODIUM HYDROXIDE

Long-term exposure limit (8-hour TWA): WEL Short-term exposure limit (15-minute): WEL 2 mg/m³

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METHYL METHACRYLATE

Long-term exposure limit (8-hour TWA): WEL 50 ppm 208 mg/m³ Short-term exposure limit (15-minute): WEL 100 ppm 416 mg/m³

BUTYL ACRYLATE, -norm

Long-term exposure limit (8-hour TWA): WEL 1 ppm 5 mg/m³ Short-term exposure limit (15-minute): WEL 5 ppm 26 mg/m³

WEL = Workplace Exposure Limit.

Ingredient comments WEL = Workplace Exposure Limits

TOLUENE (CAS: 108-88-3)

DNEL Workers - Inhalation; Long term systemic effects: 192 mg/m3

> Workers - Inhalation; Short term systemic effects: 384 mg/m³ Workers - Inhalation; Long term local effects: 192 mg/m³ Workers - Inhalation; Short term local effects: 384 mg/m³

Workers - Dermal; Long term systemic effects: 384 mg/kg bw/day General population - Inhalation; Long term systemic effects: 56.5 mg/m³ General population - Inhalation; Short term systemic effects: 226 mg/m³ General population - Inhalation; Long term local effects: 56.5 mg/m³

General population - Dermal; Long term systemic effects: 226 mg/kg bw/day General population - Oral; Long term systemic effects: 8.13 mg/kg bw/day

PNEC Fresh water; 0.68 mg/l

Fresh water, Intermittent release; 0.68 mg/l

marine water; 0.68 mg/l

STP; 13.61 mg/l

Sediment (Freshwater); 16.39 mg/kg sediment dry weight

Sediment (Marinewater); 16.39 mg/l Soil; 2.89 mg/kg soil dry weight

SODIUM HYDROXIDE (CAS: 1310-73-2)

DNEL Workers - Inhalation; Long term local effects: 1 mg/m³

General population - Dermal; Long term local effects: 1 mg/m³

8.2. Exposure controls

Protective equipment





Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. The following protection should be worn: Chemical splash goggles or face shield.

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. It is recommended that gloves are made of the following material: Rubber (natural, latex). To protect hands from chemicals, wear

gloves that are proven to be impervious to the chemical and resist degradation.

Other skin and body

protection

Wear appropriate clothing to prevent any possibility of skin contact.

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Hygiene measures Do not eat, drink or smoke when using this product. Wash at the end of each work shift and

before eating, smoking and using the toilet. Wash promptly if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to

prevent drying of skin.

Respiratory protection Respiratory protection not required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance Coloured liquid.

Colour Buff.

Odour Mild. Aromatic.

pH pH (concentrated solution): 11

Melting point No information available.

Initial boiling point and range No information available.

Flash point > 60°C Closed cup.

Evaporation rate

No information available.

Evaporation factor

No information available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or

explosive limits

No information available.

Vapour pressure No information available.

Vapour density No information available.

Relative density 1.025 @ 20°C

Bulk density Not applicable.

Solubility(ies) Miscible with water.

Auto-ignition temperature No information available.

Decomposition Temperature No information available.

Viscosity No information available.

Explosive properties Not applicable.

Explosive under the influence

of a flame

Not considered to be explosive.

Oxidising properties Not applicable.

9.2. Other information

Volatile organic compound This product contains a maximum VOC content of 5 %.

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity There are no known reactivity hazards associated with this product.

10.2. Chemical stability

Radweld Plus

Stability Stable at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Possibility of hazardous

reactions

products

Not applicable. Will not polymerise.

10.4. Conditions to avoid

Conditions to avoid Avoid excessive heat for prolonged periods of time.

10.5. Incompatible materials

Materials to avoid

No specific material or group of materials is likely to react with the product to produce a

hazardous situation.

10.6. Hazardous decomposition products

Hazardous decomposition

Thermal decomposition or combustion products may include the following substances: Oxides

of carbon.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological effects Information given is based on data of the components and of similar products.

Acute toxicity - oral

Notes (oral LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - dermal

Notes (dermal LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC₅₀) Based on available data the classification criteria are not met.

Skin corrosion/irritation

Skin corrosion/irritation Based on available data the classification criteria are not met.

Serious eye damage/irritation

Serious eye damage/irritation Based on available data the classification criteria are not met.

Respiratory sensitisation

Respiratory sensitisation Based on available data the classification criteria are not met.

Skin sensitisation

Skin sensitisation Based on available data the classification criteria are not met.

Germ cell mutagenicity

Genotoxicity - in vitro

Based on available data the classification criteria are not met.

Genotoxicity - in vivo

Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity Based on available data the classification criteria are not met.

Reproductive toxicity

Reproductive toxicity - fertility Contains an ingredient listed as: Known reproductive toxicant based on animal evidence.

Specific target organ toxicity - single exposure

STOT - single exposure Based on available data the classification criteria are not met.

Specific target organ toxicity - repeated exposure

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STOT - repeated exposure Based on available data the classification criteria are not met.

Aspiration hazard

Aspiration hazard Not relevant.

Inhalation No specific health hazards known.

Ingestion May cause discomfort if swallowed. May cause stomach pain or vomiting.

Skin contact May be slightly irritating to skin. Prolonged and frequent contact may cause redness and

irritation.

Eye contact May be slightly irritating to eyes.

Acute and chronic health

hazards

Only large quantities are likely to have adverse effects on human health.

Toxicological information on ingredients.

TOLUENE

Acute toxicity - oral

Notes (oral LD₅₀) LD₅₀ > 5000 mg/kg, Oral, Rat

Acute toxicity - dermal

Notes (dermal LD₅o) LD₅o > 5000 mg/kg, Dermal, Rabbit

Acute toxicity - inhalation

Notes (inhalation LC₅₀) LC50 > 20 mg/l, Inhalation, Human NOAEC 300 mg/m³, Inhalation, Human

Skin corrosion/irritation

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/irritation

Serious eye Based on available data the classification criteria are not met.

damage/irritation

Respiratory sensitisation

Respiratory sensitisation No information available.

Skin sensitisation

Skin sensitisation Not sensitising.

Germ cell mutagenicity

Genotoxicity - in vitro Negative.

Genotoxicity - in vivo Negative.

Carcinogenicity

Carcinogenicity No evidence of carcinogenicity in animal studies.

Reproductive toxicity

Reproductive toxicity - Suspected of damaging fertility. Fertility - NOAEC 4522 mg/m³, Inhalation, Rat F1

fertility

Specific target organ toxicity - single exposure

STOT - single exposure Central and/or peripheral nervous system damage.

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Specific target organ toxicity - repeated exposure

STOT - repeated exposure Brain damage. Hearing organs Effects on colour vision

Aspiration hazard

Aspiration hazard May be fatal if swallowed and enters airways.

SODIUM HYDROXIDE

Acute toxicity - oral

Acute toxicity oral (LD50

500.0

mg/kg)

Species Rat

Notes (oral LD50) Not applicable. REACH dossier information.

Acute toxicity - dermal

Notes (dermal LD50) Not applicable. REACH dossier information.

Acute toxicity - inhalation

Notes (inhalation LC₅₀) Not applicable. REACH dossier information.

Skin corrosion/irritation

Skin corrosion/irritation Causes severe burns.

Serious eye damage/irritation

Serious eye Causes serious eye damage.

damage/irritation

Respiratory sensitisation

Respiratory sensitisation No information available.

Skin sensitisation

Skin sensitisation Not sensitising.

Germ cell mutagenicity

Genotoxicity - in vitro Negative.

Genotoxicity - in vivo Negative.

Carcinogenicity

Carcinogenicity Based on available data the classification criteria are not met.

Reproductive toxicity

Reproductive toxicity -

Scientifically unjustified. REACH dossier information.

fertility

Reproductive toxicity -

This substance has no evidence of toxicity to reproduction.

development

Specific target organ toxicity - single exposure

STOT - single exposure Based on available data the classification criteria are not met.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Based on available data the classification criteria are not met.

Aspiration hazard

Radweld Plus

Aspiration hazard Not relevant.

BUTYL ACRYLATE, -norm

Acute toxicity - inhalation

ATE inhalation (vapours

11.0

mg/l)

SECTION 12: Ecological information

Ecotoxicity Not regarded as dangerous for the environment. The product components are not classified

as environmentally hazardous. However, large or frequent spills may have hazardous effects

on the environment.

12.1. Toxicity

Ecological information on ingredients.

TOLUENE

Acute aquatic toxicity

Acute toxicity - fish LC₅₀, 96 hours: 5.5 mg/l, Oncorhynchus kisutch (Coho salmon)

Acute toxicity - aquatic

invertebrates

EC₅o, 48 hours: 3.78 mg/l, Freshwater invertebrates

Acute toxicity - aquatic

plants

EC₅o, 3 hours: 134 mg/l, Chlorella vulgaris and Chlamydomonas angulosa

NOEC, 72 hours: 10 mg/l, Skeletonema costatum

Acute toxicity -

microorganisms

IC₅₀, 24 hours: 84 mg/l, Nitrosomonas sp.

Chronic aquatic toxicity

Short term toxicity -

NOEC, 40 days: 1.4 mg/l, Oncorhynchus kisutch (Coho salmon)

embryo and sac fry stages

Chronic toxicity - aquatic

invertebrates

NOEC, 7 days: 0.74 mg/l, Ceriodaphnia dubia

SODIUM HYDROXIDE

Acute aquatic toxicity

Acute toxicity - fish LC₅₀, 33-189 hours: 96 mg/l, Fish

LC₅o, 45.5 hours: 96 mg/l, Oncorhynchus mykiss (Rainbow trout)

Acute toxicity - aquatic

invertebrates

LC₅o, 48 hours: 30 - < 1000 mg/l, Daphnia magna

Acute toxicity - aquatic

plants

Scientifically unjustified.

Acute toxicity - EC10, 2 minutes: 161 mg/l, Tetrahymena Thermophila

microorganisms EC₅₀, 15 minutes: 22 mg/l, Photobacterium phosphoreum luminescence inhibition

study

Chronic aquatic toxicity

Chronic toxicity - fish early Not available.

life stage

Radweld Plus

Short term toxicity embryo and sac fry stages

Not available.

Chronic toxicity - aquatic

Not applicable.

invertebrates

12.2. Persistence and degradability

Ecological information on ingredients.

TOLUENE

Persistence and

degradability

Rapidly degradable

Stability (hydrolysis)

Not relevant.

SODIUM HYDROXIDE

Persistence and degradability

No data available.

Stability (hydrolysis)

Scientifically unjustified. REACH dossier information.

12.3. Bioaccumulative potential

Ecological information on ingredients.

TOLUENE

Bioaccumulative potential

BCF: ~ 90, Leuciscus idus (Golden orfe) Bioaccumulation is unlikely.

Partition coefficient

log Pow: 2.73

SODIUM HYDROXIDE

Bioaccumulative potential

No potential for bioaccumulation.

Partition coefficient

No information required. REACH dossier information.

12.4. Mobility in soil

Mobility

The product contains substances which are water-soluble and may spread in water systems.

12.5. Results of PBT and vPvB assessment

Ecological information on ingredients.

TOLUENE

Results of PBT and vPvB

This substance is not classified as PBT or vPvB according to current UK criteria.

assessment

SODIUM HYDROXIDE

Results of PBT and vPvB

This substance is not classified as PBT or vPvB according to current UK criteria.

assessment

12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

Radweld Plus

13.1. Waste treatment methods

Disposal methodsDispose of waste to licensed waste disposal site in accordance with the requirements of the

local Waste Disposal Authority.

SECTION 14: Transport information

General The product is not covered by international regulations on the transport of dangerous goods

(IMDG, IATA, ADR/RID).

14.1. UN number

Not applicable.

14.2. UN proper shipping name

Not applicable.

14.3. Transport hazard class(es)

No transport warning sign required.

14.4. Packing group

Not applicable.

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant

No.

14.6. Special precautions for user

Not applicable.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78

and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009

No. 716).

Authorisations (SI 2020 No.

No specific authorisations are known for this product.

1577 Annex XIV)

Restrictions (SI 2020 No. No specific restrictions on use are known for this product.

1577 Annex XVII)

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Radweld Plus

Abbreviations and acronyms used in the safety data sheet

ADR: European Agreement concerning the International Carriage of Dangerous Goods by

Road.

ATE: Acute Toxicity Estimate.
BOD: Biochemical Oxygen Demand.
CAS: Chemical Abstracts Service.
DNEL: Derived No Effect Level.

EC₅: 50% of maximal Effective Concentration.

GHS: Globally Harmonized System.

IATA: International Air Transport Association.

ICAO: Technical Instructions for the Safe Transport of Dangerous Goods by Air.

IMDG: International Maritime Dangerous Goods.

LC50: Lethal Concentration to 50 % of a test population.

LD50: Lethal Dose to 50% of a test population (Median Lethal Dose).

PBT: Persistent, Bioaccumulative and Toxic substance.

REACH: The REACH etc. (Amendment etc.) (EU Exit) Regulations 2020 No. 1577.

RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail.

SVHC: Substances of Very High Concern.

vPvB: Very Persistent and Very Bioaccumulative.

Classification procedures according to SI 2019 No. 720

Repr. 2 - H361d: Calculation method.

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Revision 6

Supersedes date 09/01/2021

SDS number 21021

Hazard statements in full H225 Highly flammable liquid and vapour.

H226 Flammable liquid and vapour.

H304 May be fatal if swallowed and enters airways. H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.
H361d Suspected of damaging the unborn child.

H373 May cause damage to organs through prolonged or repeated exposure.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.